

## Features

1. Hard anodized aluminum barrel provides corrosion and wear resistance as well as long life.
2. Compact size and space saving.
3. Strict quality control ensures the product in stability and excellent performance.
4. Simple maintenance and installation.
5. Different bore sizes and strokes for selection.
6. Various sensor switches are available.



## How to order

JC	32	B50 H	M	SR	D	1	CA	S	
Type	Bore size	Stroke	Rod thread	Magnet	Sensor	Type	Number of sensor	Mounting parts	Rod material
JC: Standard double acting JCO: Single acting/Spring extended JCI: Single acting/Spring return JCA: Stroke adjustable 25mm JCB: Stroke adjustable 50mm JCD: Double rod/Double acting	12: Ø12 16: Ø16 20: Ø20 25: Ø25 32: Ø32 40: Ø40 50: Ø50 63: Ø63 80: Ø80 100: Ø100		Blank: Female thread H: Male thread	Blank: W/O magnet M: W/I magnet	Blank: W/O sensor SS: Square type SR: Round type SU: Square type	Blank: Reed switch D: NPN E: PNP	1 pc 2 pcs	CA: Male clevis CB: Female clevis	Blank: S45C S: SUS304

1. The body will increase 10mm for single acting cylinder.
2. The body length of JC-M cylinder (Magnetic type) is 10mm longer than JC cylinder (Non-Magnetic type).
3. Stainless mounting bolts is suggested for the installation of JC-M cylinder (Magnetic type).

\*Sensor please refer to P3-191~P3-193  
\*Repair kit to P3-77

## How to order mounting parts

ZJ	CA	—	32
JC series	Mounting parts		Bore size
	CA: Male clevis CB: Female clevis		32: Ø32 63: Ø63 40: Ø40 80: Ø80 50: Ø50 100: Ø100

\*Please refer to P3-77

## Specifications

Bore size	Ø12	Ø16	Ø20	Ø25	Ø32	Ø40	Ø50	Ø63	Ø80	Ø100	
Port size	M5xP0.8				1/8"	1/4"		3/8"			
Fluid	Compressed air										
Acting	Double acting or single acting										
Operating pressure range	1.0 ~ 9 kgf/cm <sup>2</sup>										
Max operating pressure	9.5 kgf/cm <sup>2</sup>										
Barrel material	Aluminum alloy										
Magnet	Option										
Ambient temperature	-5°C ~ 60°C										
Piston speed	50 ~ 700mm/Sec										
Double acting mm/Sec.	50 ~ 500				50~300		50 ~ 250				
Single acting mm/Sec.	100 ~ 500				-						

## Dimensions

### JC Standard double acting

### Piston rod with male thread

Bore size	B	E	H	I	J	K
Ø12	17	16	12	8	4	M5xP0.8
Ø16	17.5	16	12	8	4	M5xP0.8
Ø20	20.5	19	15	10	5	M6xP1.0
Ø25	23	21	17	13	6	M8xP1.25
Ø32	25	22	18	17	6	M10xP1.25
Ø40	35	32	28	22	8	M14xP1.5
Ø50	37	33	28	26	6	M18xP1.5
Ø63	37	33	28	26	6	M18xP1.5
Ø80	44	39	33	32	8	M22xP1.5
Ø100	50	45	38	35	8	M26xP1.5

(Unit: mm)

Bore size	W/O magnet			W/I magnet			D	F	G	K1	L	M	N1	O
	A	B1	C	A	B1	C								
Ø12	22	5	17	32	5	27	-	4	1	M3xP0.5xL6	Ø9	3	6.5	M5xP0.8
Ø16	24	5.5	18.5	34	5.5	28.5	-	4	1.5	M3xP0.5xL6	Ø11	3	5.9	M5xP0.8
Ø20	25	5.5	19.5	35	5.5	29.5	-	4	1.5	M4xP0.7xL8	Ø13	3	6.2	M5xP0.8
Ø25	27	6	21	37	6	31	-	4	2	M5xP0.8xL10	Ø17	3	7	M5xP0.8
Ø32	31.5	7	24.5	41.5	7	34.5	48.5	4	3	M6xP1.0xL12	Ø22	3	9	G 1/8
Ø40	33	7	26	43	7	36	56.5	4	3	M8xP1.25xL12	Ø28	3	10	G 1/8
Ø50	37	9	28	47	9	38	70	5	4	M10xP1.5xL15	Ø38	3	10	G 1/4
Ø63	41	9	32	51	9	42	83	5	4	M10xP1.5xL15	Ø40	3	12	G 1/4
Ø80	52	11	41	62	11	51	104	6	5	M14xP1.5xL20	Ø45	4	12.5	G 3/8
Ø100	63	12	51	73	12	61	124	7	5	M18xP1.5xL20	Ø55	4	17	G 3/8

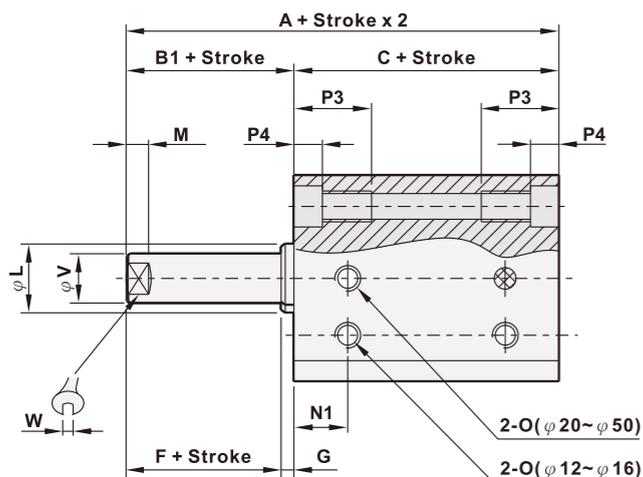
Bore size	P1										P3	P4	R	S	T1	T2	U	V	W	X	Y
Ø12	Two sides Ø7.4 Thread M5xP0.8 Cross hole Ø4.3										14.5	4.5	-	25	16.3	23	R16	Ø6	5	-	-
Ø16	Two sides Ø7.4 Thread M5xP0.8 Cross hole Ø4.3										14.5	4.5	-	29	19.8	28	R19	Ø6	5	-	-
Ø20	Two sides Ø7.4 Thread M5xP0.8 Cross hole Ø4.3										14.5	4.5	-	34	24	-	R22	Ø8	6	-	-
Ø25	Two sides Ø9.0 Thread M6xP1.0 Cross hole Ø4.6										15.5	5.5	-	40	28	-	R25	Ø10	8	-	-
Ø32	Two sides Ø9.0 Thread M6xP1.0 Cross hole Ø4.6										16.5	5.5	4.5	44	34	-	R29.5	Ø12	10	18.8	16
Ø40	Two sides Ø10.5 Thread M8xP1.25 Cross hole Ø6.9										20.5	7.5	4.5	52	40	-	R35	Ø16	14	19	16
Ø50	Two sides Ø11.0 Thread M8xP1.25 Cross hole Ø6.9										25.5	8.5	8	62	48	-	R41	Ø20	17	26	19
Ø63	Two sides Ø11.0 Thread M8xP1.25 Cross hole Ø6.9										25.5	8.5	8	75	60	-	R50	Ø20	17	26	19
Ø80	Two sides Ø16.5 Thread M12xP1.75 Cross hole Ø10.5										25.5	10.5	10	94	74	-	R62	Ø25	22	37.5	26
Ø100	Two sides Ø18.5 Thread M14xP2 Cross hole Ø12.3										30	13	10	114	90	-	R75	Ø30	27	37.5	26

Pneumatic Actuators Jig Cylinder JC JCO JCI JCA JCB JCD Double Rod Cylinder DR Free Mounted Cylinder HC

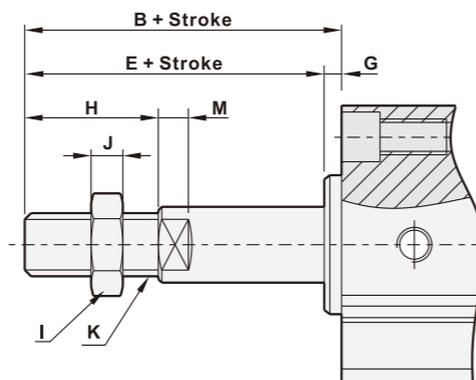
Dimensions

JCO Single acting/Spring extended

JCO: Single acting / Spring extended



Piston rod with male thread



(Unit: mm)

Bore size	B	E	H	I	J	K
φ 12	17	16	12	8	4	M5xP0.8
φ 16	17.5	16	12	8	4	M5xP0.8
φ 20	20.5	19	15	10	5	M6xP1.0
φ 25	23	21	17	13	6	M8xP1.25
φ 32	25	22	18	17	6	M10xP1.25
φ 40	35	32	28	22	8	M14xP1.5
φ 50	37	33	28	27	6	M18xP1.5

(Unit: mm)

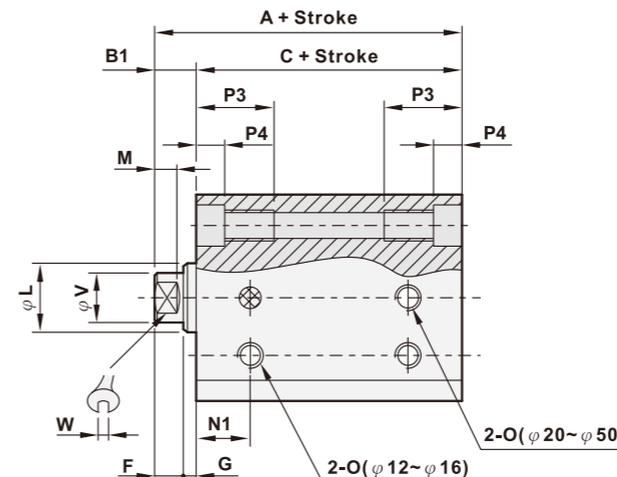
Bore size	W/O magnet			W/I magnet			D	F	G	K1	L	M	N1	O
	A	B1	C	A	B1	C								
φ 12	32	5	27	42	5	37	-	4	1	M3xP0.5xL6	φ 11	3	6.5	M5xP0.8
φ 16	34	5.5	28.5	44	5.5	38.5	-	4	1.5	M3xP0.5xL6	φ 11	3	5.9	M5xP0.8
φ 20	35	5.5	29.5	45	5.5	39.5	-	4	1.5	M4xP0.7xL8	φ 13	3	6.2	M5xP0.8
φ 25	37	6	31	47	6	41	-	4	2	M5xP0.8xL10	φ 17	3	7	M5xP0.8
φ 32	41.5	7	34.5	51.5	7	44.5	48.5	4	3	M6xP1.0xL12	φ 22	3	9	G 1/8
φ 40	43	7	36	53	7	46	56.5	4	3	M8xP1.25xL12	φ 28	3	10	G 1/8
φ 50	47	9	38	57	9	48	70	5	4	M10xP1.5xL15	φ 38	3	10	G 1/4

Bore size	P1	P3	P4	R	S	T1	T2	U	V	W	X	Y
φ 12	Two sides φ 7.4 Thread M5xP0.8 Cross hole φ 4.3	14.5	4.5	-	25	16.3	23	R16	φ 6	5	-	-
φ 16	Two sides φ 7.4 Thread M5xP0.8 Cross hole φ 4.3	14.5	4.5	-	29	19.8	28	R19	φ 6	5	-	-
φ 20	Two sides φ 7.4 Thread M5xP0.8 Cross hole φ 4.3	14.5	4.5	-	34	24	-	R22	φ 8	6	-	-
φ 25	Two sides φ 9.0 Thread M6xP1.0 Cross hole φ 4.6	15.5	5.5	-	40	28	-	R25	φ 10	8	-	-
φ 32	Two sides φ 9.0 Thread M6xP1.0 Cross hole φ 4.6	16.5	5.5	4.5	44	34	-	R29.5	φ 12	10	18.8	16
φ 40	Two sides φ 10.5 Thread M8xP1.25 Cross hole φ 6.9	20.5	7.5	4.5	52	40	-	R35	φ 16	14	19	16
φ 50	Two sides φ 11.0 Thread M8xP1.25 Cross hole φ 6.9	25.5	8.5	8	62	48	-	R41	φ 20	17	26	19

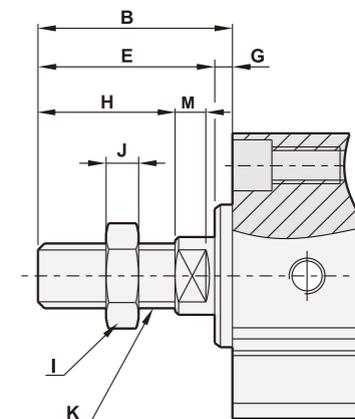
Dimensions

JCI Single acting/Spring return

JCI: Single acting / Spring return



Piston rod with male thread



(Unit: mm)

Bore size	B	E	H	I	J	K
φ 12	17	16	12	8	4	M5xP0.8
φ 16	17.5	16	12	8	4	M5xP0.8
φ 20	20.5	19	15	10	5	M6xP1.0
φ 25	23	21	17	13	6	M8xP1.25
φ 32	25	22	18	17	6	M10xP1.25
φ 40	35	32	28	22	8	M14xP1.5
φ 50	37	33	28	27	6	M18xP1.5

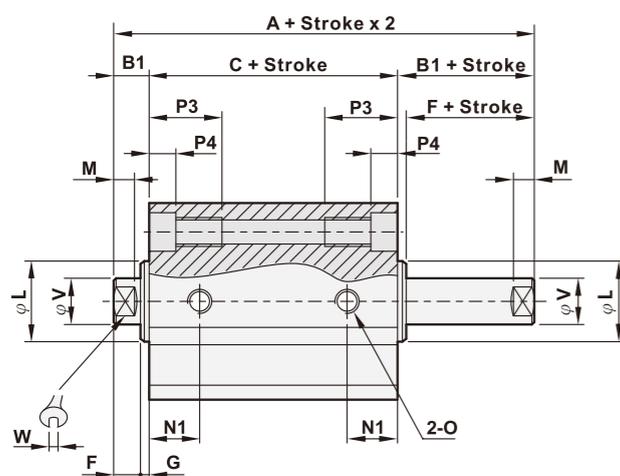
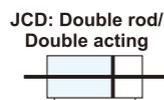
(Unit: mm)

Bore size	W/O magnet			W/I magnet			D	F	G	K1	L	M	N1	O
	A	B1	C	A	B1	C								
φ 12	32	5	27	42	5	37	-	4	1	M3xP0.5xL6	φ 11	3	6.5	M5xP0.8
φ 16	34	5.5	28.5	44	5.5	38.5	-	4	1.5	M3xP0.5xL6	φ 11	3	5.9	M5xP0.8
φ 20	35	5.5	29.5	45	5.5	39.5	-	4	1.5	M4xP0.7xL8	φ 13	3	6.2	M5xP0.8
φ 25	37	6	31	47	6	41	-	4	2	M5xP0.8xL10	φ 17	3	7	M5xP0.8
φ 32	41.5	7	34.5	51.5	7	44.5	48.5	4	3	M6xP1.0xL12	φ 22	3	9	G 1/8
φ 40	43	7	36	53	7	46	56.5	4	3	M8xP1.25xL12	φ 28	3	10	G 1/8
φ 50	47	9	38	57	9	48	70	5	4	M10xP1.5xL15	φ 38	3	10	G 1/4

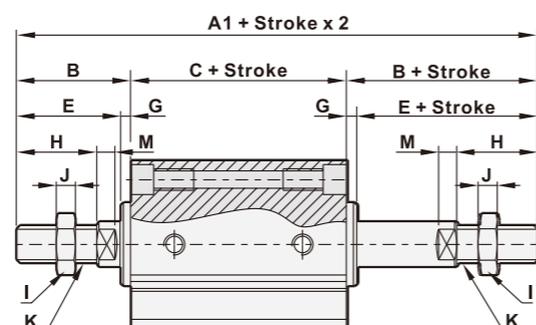
Bore size	P1	P3	P4	R	S	T1	T2	U	V	W	X	Y
φ 12	Two sides φ 7.4 Thread M5xP0.8 Cross hole φ 4.3	14.5	4.5	-	25	16.3	23	R16	φ 6	5	-	-
φ 16	Two sides φ 7.4 Thread M5xP0.8 Cross hole φ 4.3	14.5	4.5	-	29	19.8	28	R19	φ 6	5	-	-
φ 20	Two sides φ 7.4 Thread M5xP0.8 Cross hole φ 4.3	14.5	4.5	-	34	24	-	R22	φ 8	6	-	-
φ 25	Two sides φ 9.0 Thread M6xP1.0 Cross hole φ 4.6	15.5	5.5	-	40	28	-	R25	φ 10	8	-	-
φ 32	Two sides φ 9.0 Thread M6xP1.0 Cross hole φ 4.6	16.5	5.5	4.5	44	34	-	R29.5	φ 12	10	18.8	16
φ 40	Two sides φ 10.5 Thread M8xP1.25 Cross hole φ 6.9	20.5	7.5	4.5	52	40	-	R35	φ 16	14	19	16
φ 50	Two sides φ 11.0 Thread M8xP1.25 Cross hole φ 6.9	25.5	8.5	8	62	48	-	R41	φ 20	17	26	19

Dimensions

JCD Double rod/Double acting



Piston rod with male thread



(Unit: mm)

Bore size	A1	B	E	H	I	J	K
φ 20	60.5	20.5	19	15	10	5	M6xP1.0
φ 25	67	23	21	17	13	6	M8xP1.25
φ 32	74.5	25	22	18	17	6	M10xP1.25
φ 40	96	35	32	28	22	8	M14xP1.5
φ 50	102	37	33	28	27	6	M18xP1.5
φ 63	106	37	33	28	27	6	M18xP1.5
φ 80	129	44	39	33	32	8	M22xP1.5
φ 100	151	50	45	38	35	8	M26xP1.5

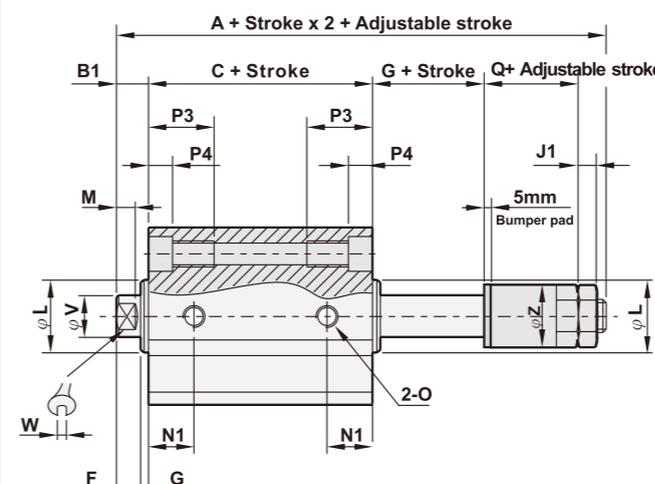
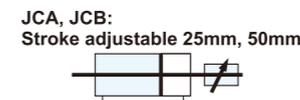
(Unit: mm)

Bore size	W/O magnet			W/I magnet			D	F	G	K1	L	M	N1	O
	A	B1	C	A	B1	C								
φ 20	30.5	5.5	19.5	40.5	5.5	29.5	-	4	1.5	M4xP0.7xL8	φ 13	3	6.2	M5xP0.8
φ 25	33	6	21	43	6	31	-	4	2	M5xP0.8xL10	φ 17	3	7	M5xP0.8
φ 32	38.5	7	24.5	48.5	7	34.5	48.5	4	3	M6xP1.0xL12	φ 22	3	9	G 1/8
φ 40	40	7	26	50	7	36	56.5	4	3	M8xP1.25xL12	φ 28	3	10	G 1/8
φ 50	46	9	28	56	9	38	70	5	4	M10xP1.5xL15	φ 38	3	10	G 1/4
φ 63	50	9	32	60	9	42	83	5	4	M10xP1.5xL15	φ 40	3	12	G 1/4
φ 80	63	11	41	73	11	51	104	6	5	M14xP1.5xL20	φ 45	4	12.5	G 3/8
φ 100	75	12	51	85	12	61	124	7	5	M18xP1.5xL20	φ 55	4	17	G 3/8

Bore size	P1										P3	P4	R	S	T1	U	V	W	X	Y		
φ 20	Two sides φ 7.4 Thread M5xP0.8 Cross hole φ 4.3										14.5	4.5	-	34	24	R22	φ 8	6	-	-	-	-
φ 25	Two sides φ 9.0 Thread M6xP1.0 Cross hole φ 4.6										15.5	5.5	-	40	28	R25	φ 10	8	-	-	-	-
φ 32	Two sides φ 9.0 Thread M6xP1.0 Cross hole φ 4.6										16.5	5.5	4.5	44	34	R29.5	φ 12	10	18.8	16	16	
φ 40	Two sides φ 10.5 Thread M8xP1.25 Cross hole φ 6.9										20.5	7.5	4.5	52	40	R35	φ 16	14	19	16	16	
φ 50	Two sides φ 11.0 Thread M8xP1.25 Cross hole φ 6.9										25.5	8.5	8	62	48	R41	φ 20	17	26	19	19	
φ 63	Two sides φ 11.0 Thread M8xP1.25 Cross hole φ 6.9										25.5	8.5	8	75	60	R50	φ 20	17	26	19	19	
φ 80	Two sides φ 16.5 Thread M12xP1.75 Cross hole φ 10.5										25.5	10.5	10	94	74	R62	φ 25	22	37.5	26	26	
φ 100	Two sides φ 18.5 Thread M14xP2 Cross hole φ 12.3										30	13	10	114	90	R75	φ 30	27	37.5	26	26	

Dimensions

JCA, JCB Stroke adjustable type (Adjustable stroke: JCA 0~25mm, JCB 0~50mm)



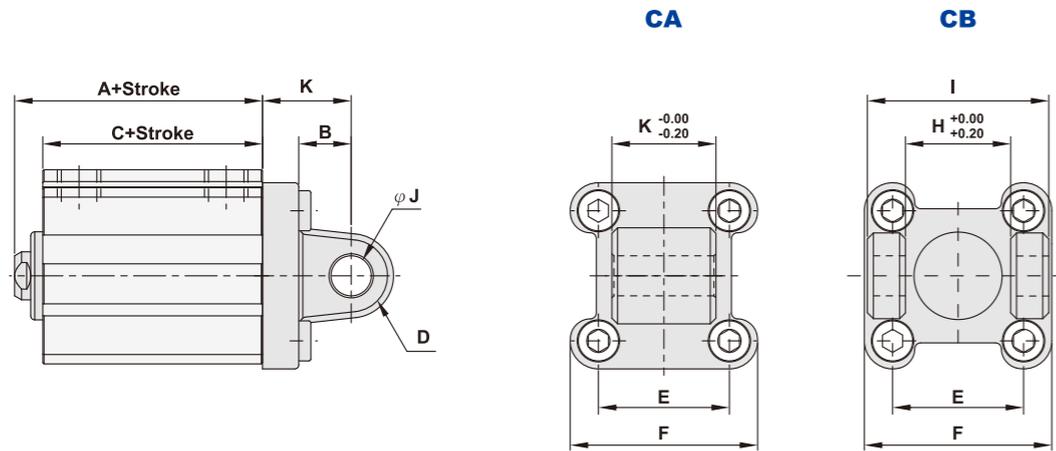
(Unit: mm)

Bore size	W/O magnet			W/I magnet			D	F	G	J1	K1	L	M	N1	O
	A	B1	C	A	B1	C									
φ 20	59.5	5.5	19.5	69.5	5.5	29.5	-	4	1.5	5	M4xP0.7xL8	φ 13	3	6.2	M5xP0.8
φ 25	63	6	21	73	6	31	-	4	2	6	M5xP0.8xL10	φ 17	3	7	M5xP0.8
φ 32	69.5	7	24.5	79.5	7	34.5	48.5	4	3	6	M6xP1.0xL12	φ 22	3	9	G 1/8
φ 40	71	7	26	81	7	36	56.5	4	3	7	M8xP1.25xL12	φ 28	3	10	G 1/8
φ 50	84	9	28	94	9	38	70	5	4	8	M10xP1.5xL15	φ 38	3	10	G 1/4
φ 63	86	9	32	96	9	42	83	5	4	8	M10xP1.5xL15	φ 40	3	12	G 1/4
φ 80	109	11	41	119	11	51	104	6	5	10	M14xP1.5xL20	φ 45	4	12.5	G 3/8
φ 100	116	12	51	126	12	61	124	7	5	10	M18xP1.5xL20	φ 55	4	17	G 3/8

Bore size	P1										P3	P4	Q	R	S	T1	U	V	W	X	Y	Z	
φ 20	Two sides φ 7.4 Thread M5xP0.8 Cross hole φ 4.3										14.5	4.5	25	-	34	24	R22	φ 8	6	-	-	-	φ 19
φ 25	Two sides φ 9.0 Thread M6xP1.0 Cross hole φ 4.6										15.5	5.5	25	-	40	28	R25	φ 10	8	-	-	-	φ 19
φ 32	Two sides φ 9.0 Thread M6xP1.0 Cross hole φ 4.6										16.5	5.5	27	4.5	44	34	R29.5	φ 12	10	18.8	16	16	φ 25
φ 40	Two sides φ 10.5 Thread M8xP1.25 Cross hole φ 6.9										20.5	7.5	27	4.5	52	40	R35	φ 16	14	19	16	16	φ 30
φ 50	Two sides φ 11.0 Thread M8xP1.25 Cross hole φ 6.9										25.5	8.5	33	8	62	48	R41	φ 20	17	26	19	19	φ 40
φ 63	Two sides φ 11.0 Thread M8xP1.25 Cross hole φ 6.9										25.5	8.5	33	8	75	60	R50	φ 20	17	26	19	19	φ 40
φ 80	Two sides φ 16.5 Thread M12xP1.75 Cross hole φ 10.5										25.5	10.5	40	10	94	74	R62	φ 25	22	37.5	26	26	φ 40
φ 100	Two sides φ 18.5 Thread M14xP2 Cross hole φ 12.3										30.5	13	40	10	114	90	R75	φ 30	27	37.5	26	26	φ 40

Dimension of mounting parts

CA, CB Male & Female clevis



(Unit: mm)

Bore size	A	A w/l magnet	B	C	C w/l magnet	D	E	F	G	H	I	J	K
φ 32	31.5	41.5	13	24.5	34.5	R9	34	47	25.8	26	45	φ 10	22
φ 40	33	43	16	26	36	R10.5	40	52	27.8	28	52	φ 12	25
φ 50	37	47	17	28	38	R11	48	64	37.1	32	60	φ 12	27
φ 63	41	51	22	32	42	R13	60	74	39.7	40	70	φ 16	32
φ 80	52	62	22	41	51	R14	74	94	49.7	50	90	φ 16	36
φ 100	63	73	27	51	61	R17.5	90	113	59.7	60	110	φ 20	41

How to order Repair kit

ZGJC	12
Repair kit for JC Cylinder	Bore size
ZGJC (JC)	12 : φ 12
ZGJCB (JCD, JCA, JCB)	16 : φ 16
	20 : φ 20
	25 : φ 25
	32 : φ 32
	40 : φ 40
	50 : φ 50
	63 : φ 63
	80 : φ 80
	100 : φ 100

Repair kit :

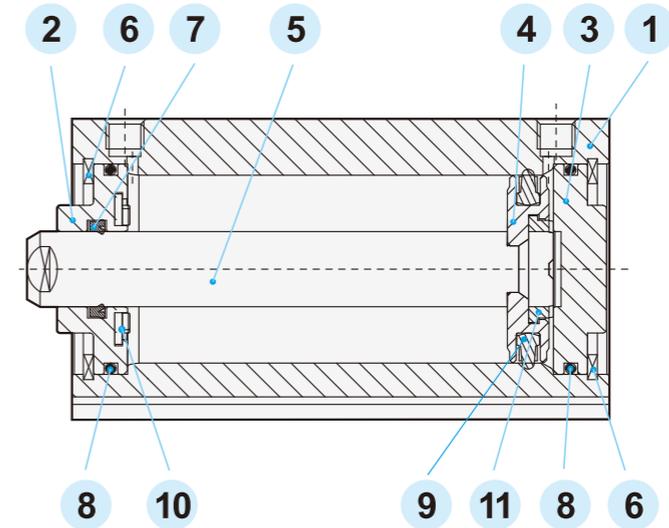
ZGJC	
Description	Qty.
Rod seal	1
O-ring for front/rear cover	2
U-Piston seal	1

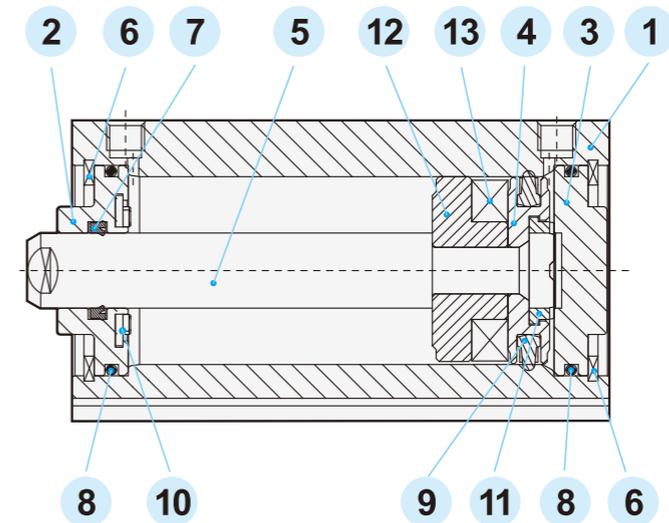
ZGJCB	
Description	Qty.
Rod seal	2
O-ring for front/rear cover	2
U-Piston seal	1

Material of parts

Without magnet



With magnet



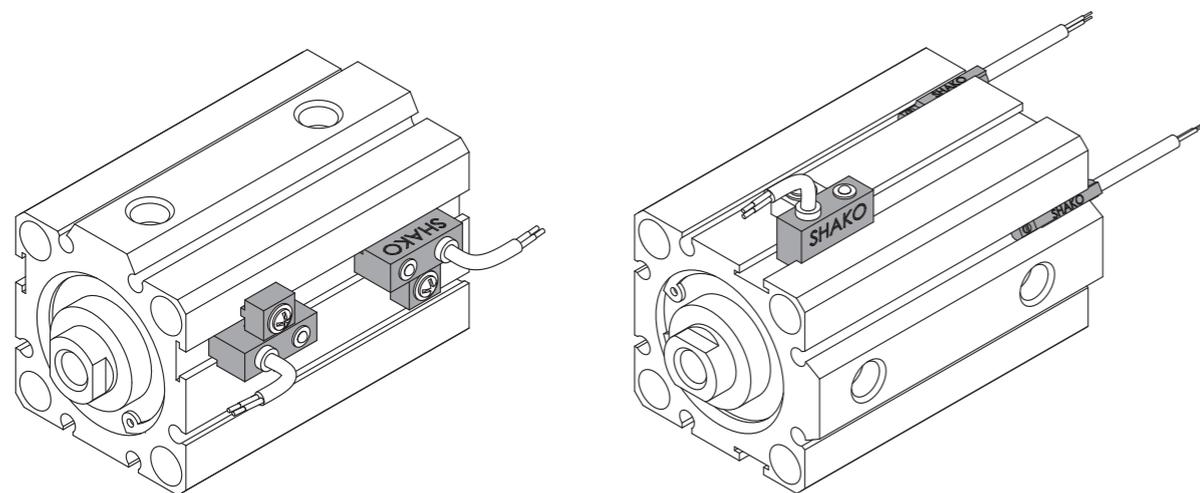
No.	Description	Material	Qty.	No.	Description	Material	Qty.
1	Barrel	Aluminum alloy	1	8	O-ring for front/rear cover	NBR	2
2	Front cover	Cu	1	9	U-Piston seal	NBR	1
3	Rear cover	Cu	1	10	Cushion Plate	NBR	1
4	Piston	Aluminum alloy	1	11	Cushion Plate	NBR	1
5	Piston rod	S45C+Cr	1	12	Magnet	Aluminum alloy	1
6	Snap ring	Spring steel	2	13	Magnet	Ferrite magnet	1
7	Rod seal	HNBR	1				

Stroke table

Model	Bore size	Stroke table	Max. Stroke
φ 12~φ 16	Double acting (W/O magnet)	5, 10, 15, 20, 25, 30, 35, 40, 45, 50, 55, 60, 65, 70	70
	Double acting (W/I magnet)	5, 10, 15, 20, 25, 30, 35, 40, 45, 50, 55, 60	60
	Single acting	5, 10	10
φ 20~φ 40	Double acting (W/O magnet)	5, 10, 15, 20, 25, 30, 35, 40, 45, 50, 55, 60, 65, 70, 75, 80, 85, 90, 95, 100, 110	110
	Double acting (W/I magnet)	5, 10, 15, 20, 25, 30, 35, 40, 45, 50, 55, 60, 65, 70, 75, 80, 85, 90, 95, 100	100
	Single acting	5, 10	10
φ 50	Double acting (W/O magnet)	5, 10, 15, 20, 25, 30, 35, 40, 45, 50, 55, 60, 65, 70, 75, 80, 85, 90, 95, 100, 110, 120	120
	Double acting (W/I magnet)	5, 10, 15, 20, 25, 30, 35, 40, 45, 50, 55, 60, 65, 70, 75, 80, 85, 90, 95, 100, 110	110
	Single acting	10, 20	20
φ 63~φ 100	Double acting (W/O magnet)	5, 10, 15, 20, 25, 30, 35, 40, 45, 50, 55, 60, 65, 70, 75, 80, 85, 90, 95, 100, 110, 120	120
	Double acting (W/I magnet)	5, 10, 15, 20, 25, 30, 35, 40, 45, 50, 55, 60, 65, 70, 75, 80, 85, 90, 95, 100, 110	110

Note: For Non-standard stroke, please contact our sales.

Sensor mounting example



Memo..

Area with horizontal dashed lines for notes.

